Object-oriented modelling applied to hybrid unit operations

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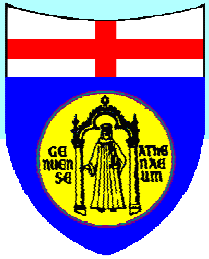
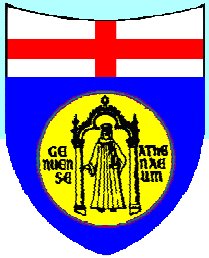
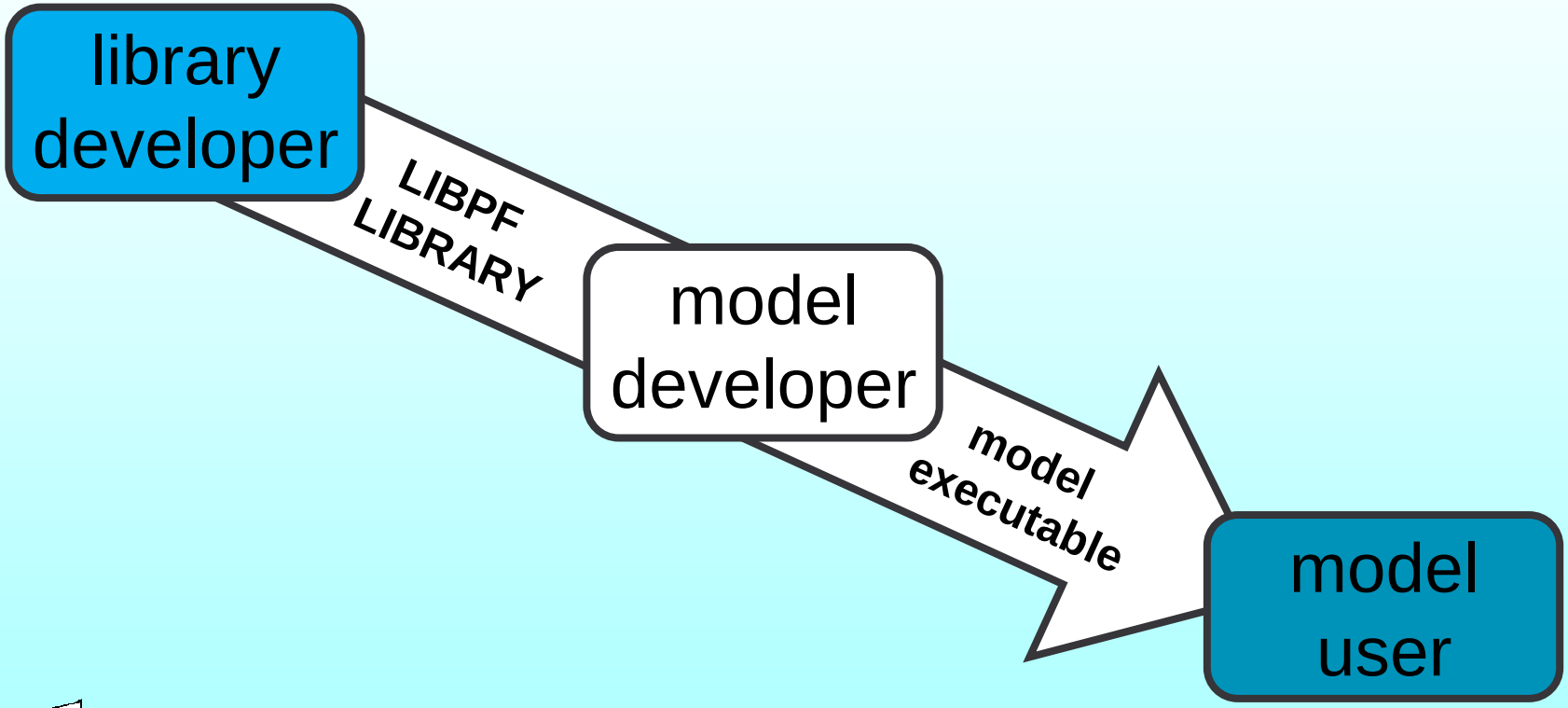


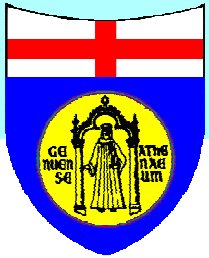
Contents

- Introduction
- Streams, flashes, connectivity, multistage arrangements
- Applications
- Conclusions



Introduction: model workflow





Model development

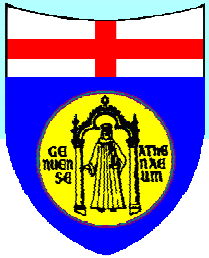
library developer

- map process simulation entities to
  - **abstract** C++ class types
  - **mixins**: reusable partial classes
  - **concrete** classes

= **LIB**rary for **P**rocess **F**lowsheeting

model developer

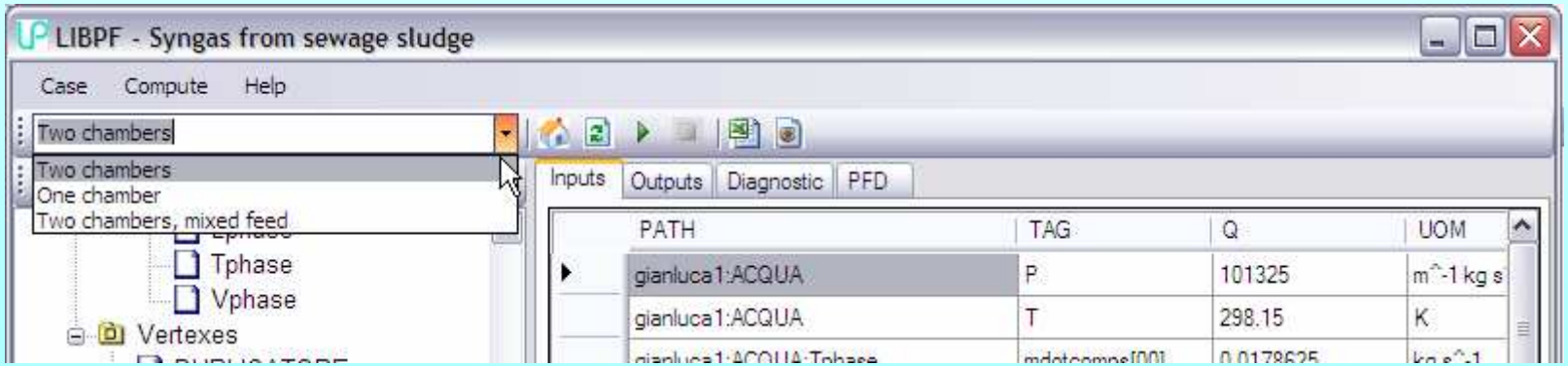
- pick up concrete classes from **LIBPF**
- write a C++ program representing the system model
- compile it to a standalone executable



Model deployment

model user

- receives system model as an executable
- access via **user interface**
- can change inputs or switch configuration
- each model configuration has a fixed structure



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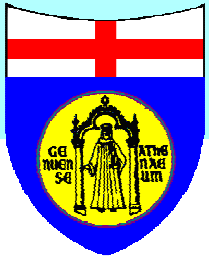
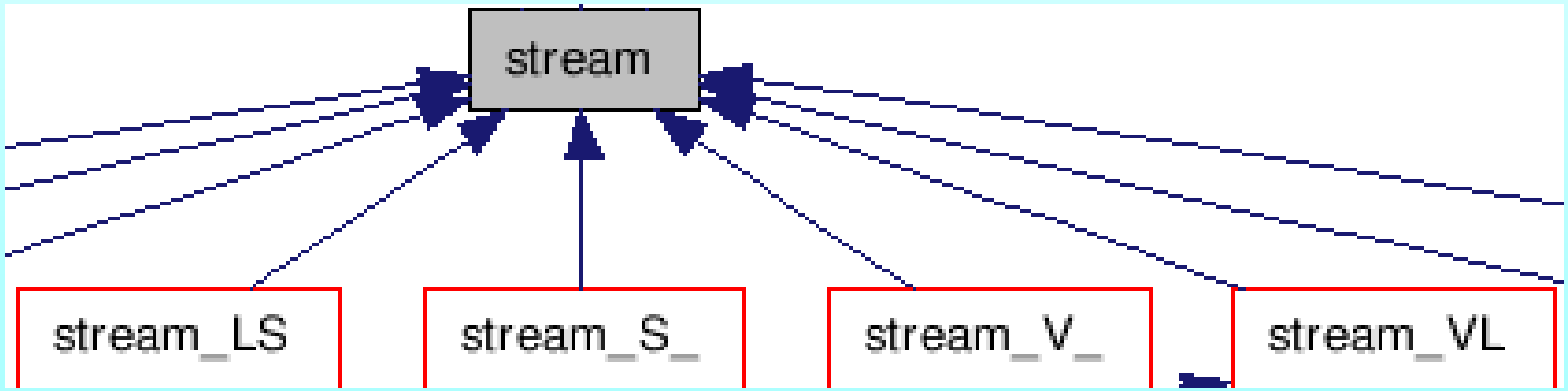


The simplest object: `stream`

- abstract **`stream`** type
- specialized mixin classes are derived from abstract **`stream`** type

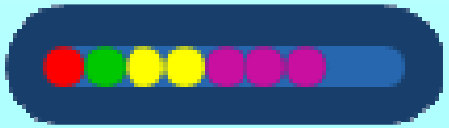


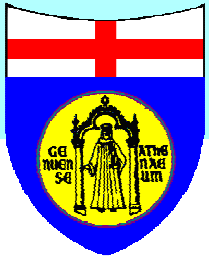
Concrete `stream` types

- every concrete stream type contains at least one **total** phase

- multi-phase streams can have explicit representations of the phases
  - **`stream_VLe...`**

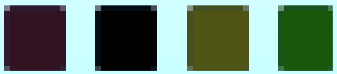
  - **`stream_VLLSSSe...`**

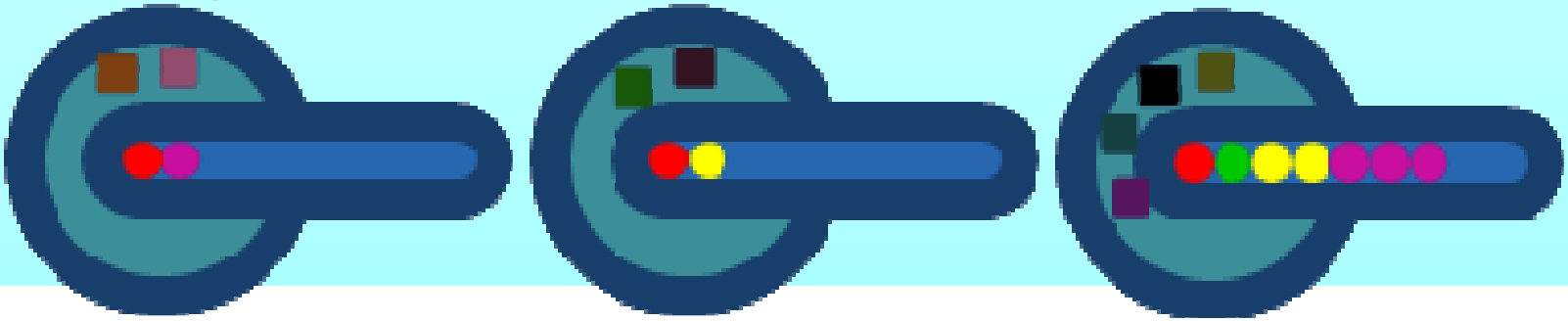




Enter reactions

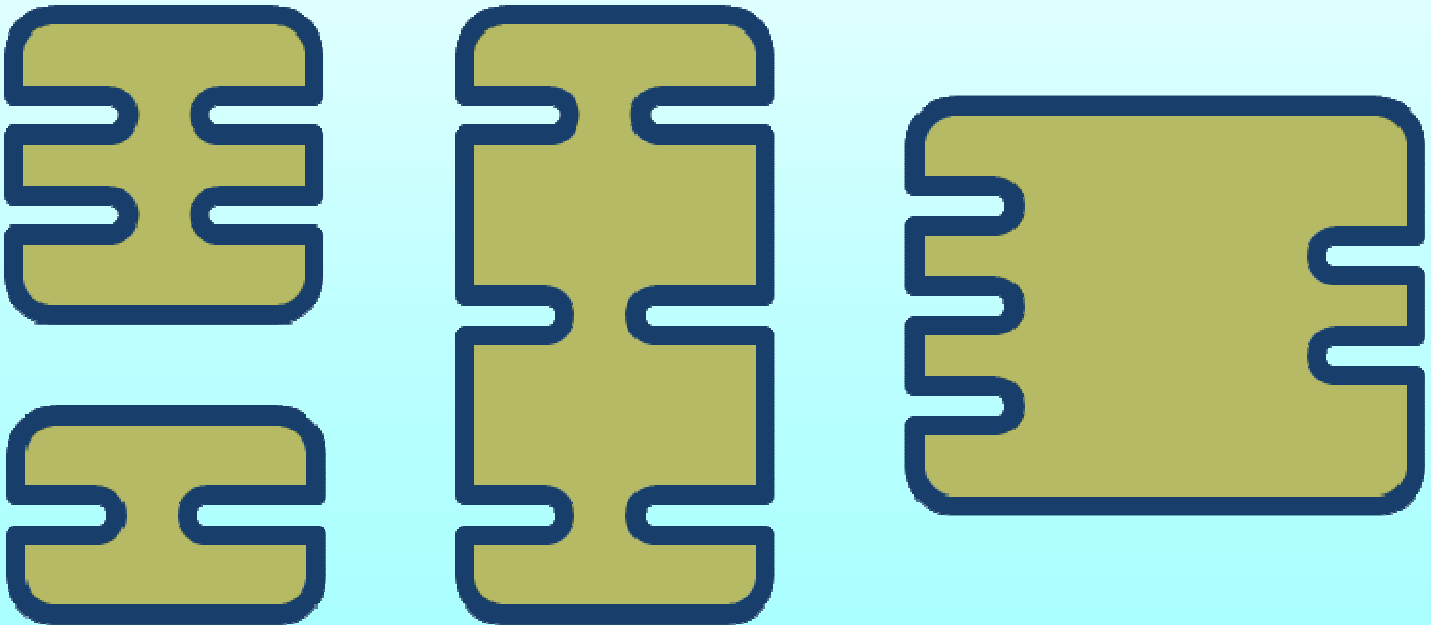
- Take a generic flash (**`genflash`**) mixin class instance
- add reactions ...
- ... get reactive flashes

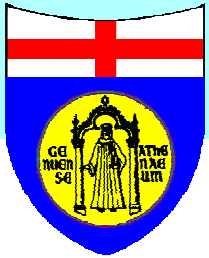




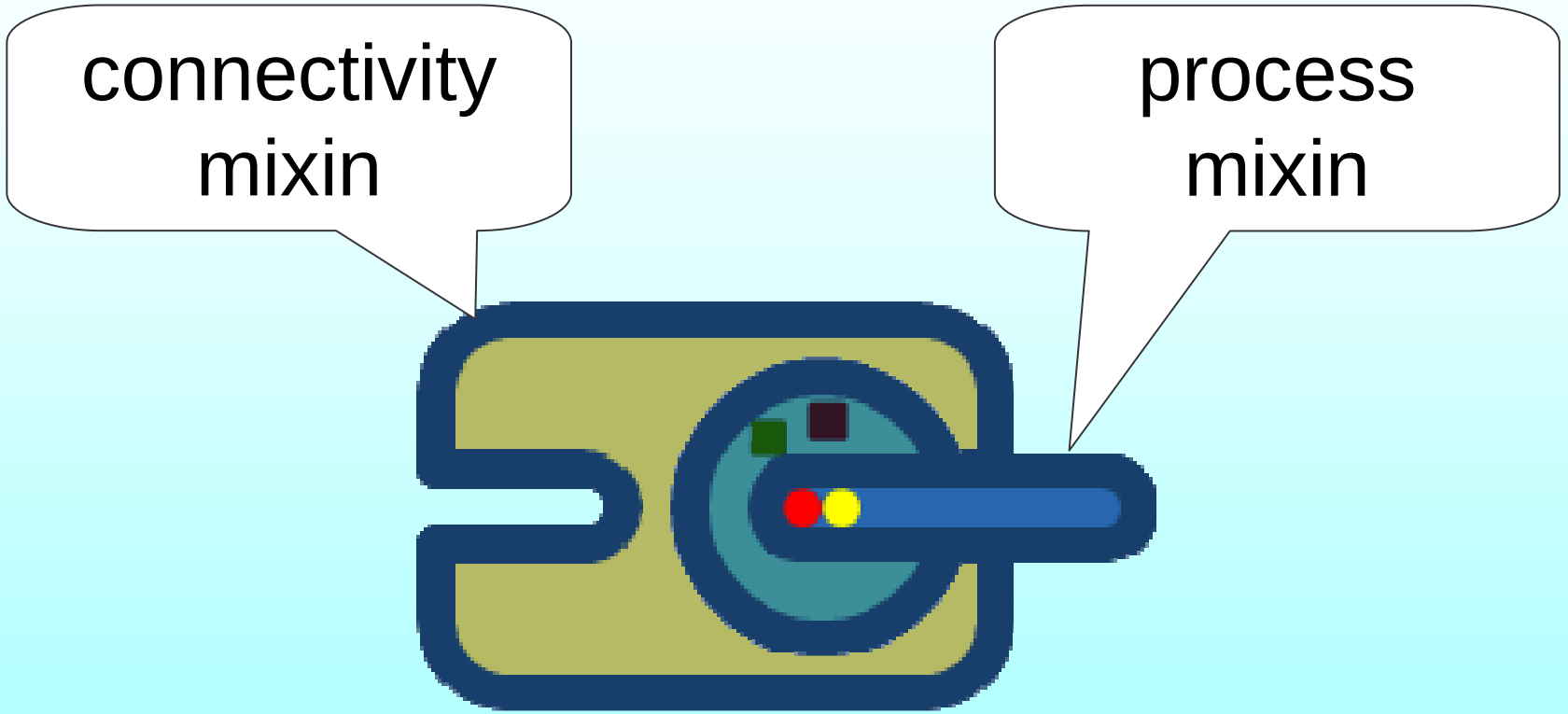
Enter connectivity

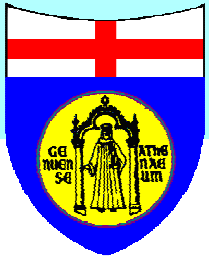
Special mixin types represent the capability of units to **connect** to streams



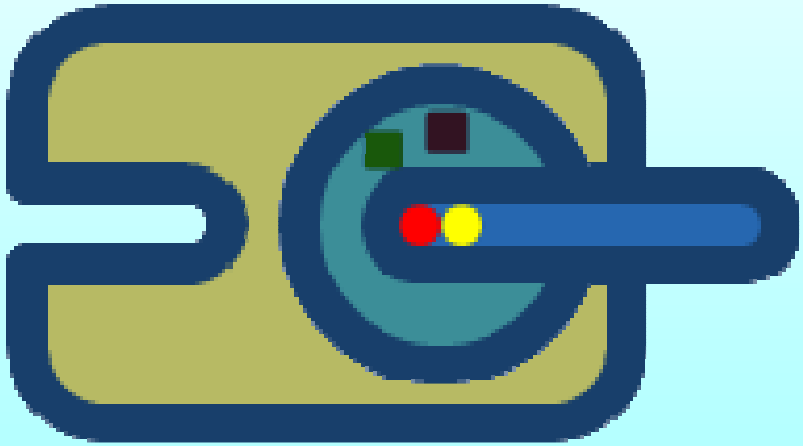


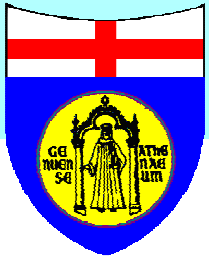
Compose mixins ...



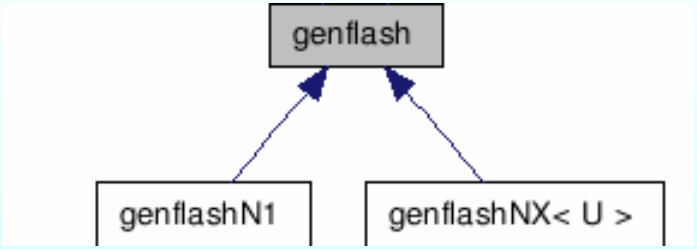


.. get a concrete class



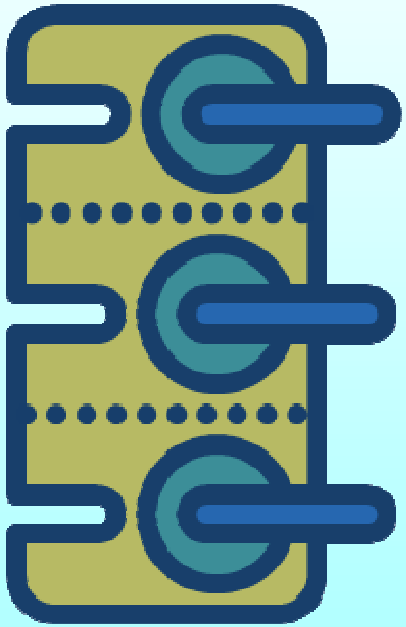


Variations of genflash with connectivity



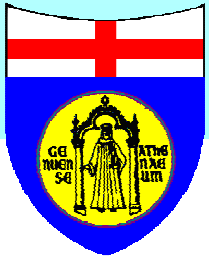
Combinations of generic flashes

- flexible mulstream concentrated parameters model: **`multihx`**
- N reactive streams exchanging heat or mass:
  - (reactive) multi-stream heat exchanger
  - (reactive) membrane unit
  - fuel cell



Multistage arrangements

- Concentrated parameter objects are combined to yield distributed parameter models:
  - 1-D arrangements:
    - columns
    - pipes
  - 2-D arrangements:
    - fuel cells
    - reactive heat exchangers



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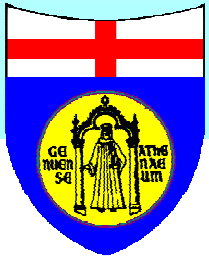


Application 1: Simple distillation column

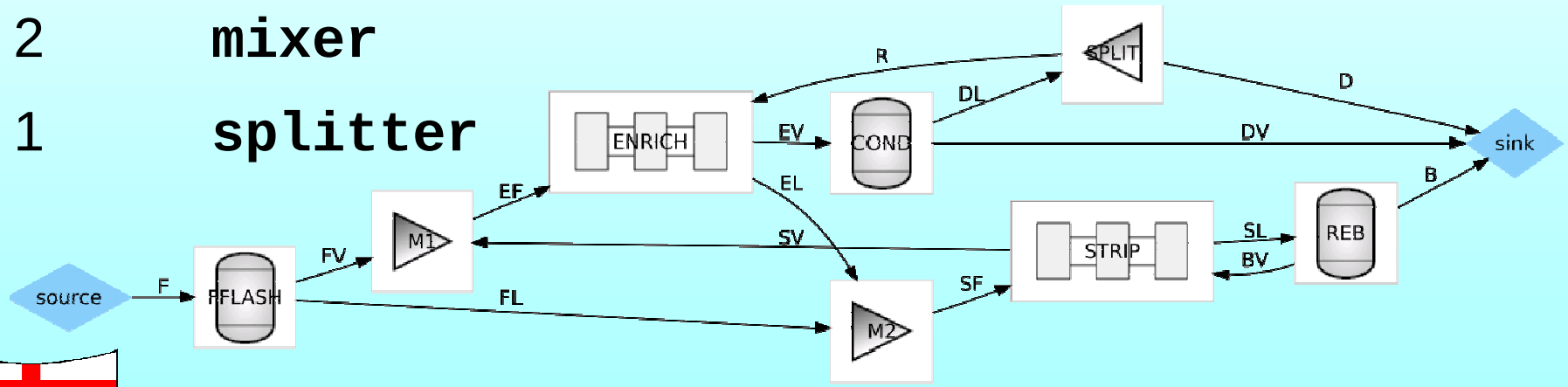
The column was broken down into 8 subunits:

2 **multistage1D<genflashNX<stream_VL>>**

3 **genflashNX<stream_VL>**

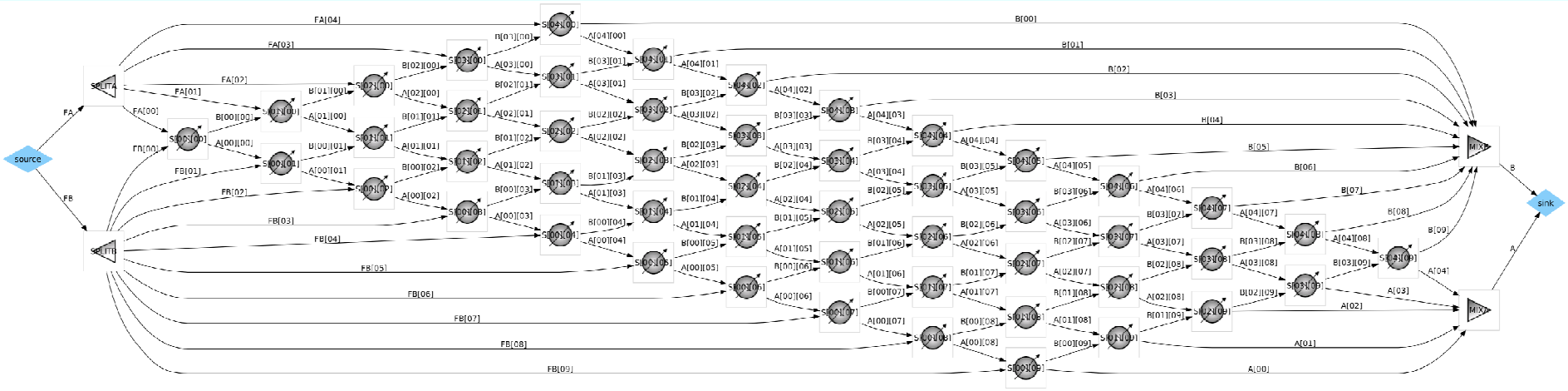
2 **mixer**

1 **splitter**



Application 2: Distributed parameter planar Fuel Cell

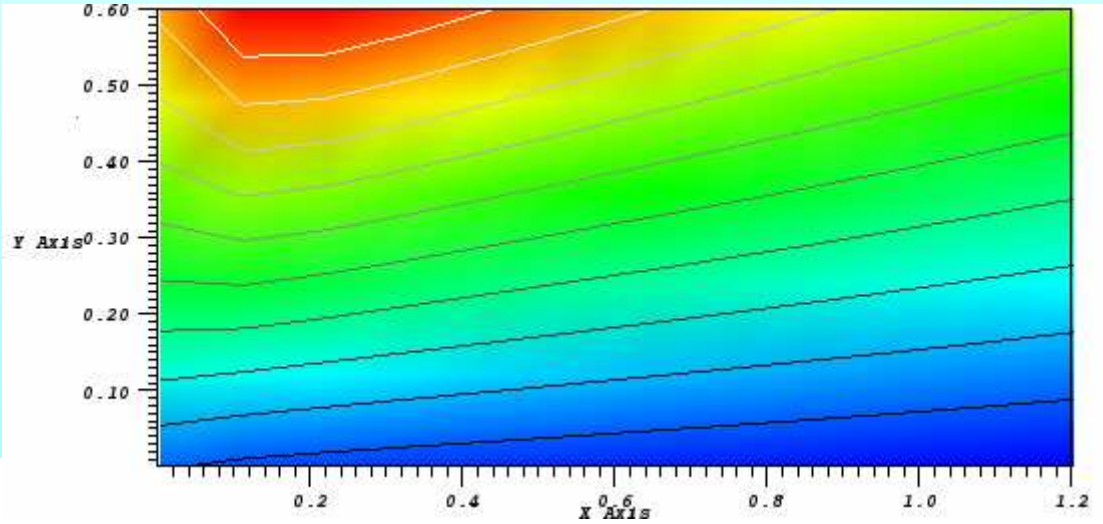
- 5 x 10 **`multihx`** objects



- flowsheet for **cross-flow** arrangement

Application 2: Distributed parameter planar Fuel Cell

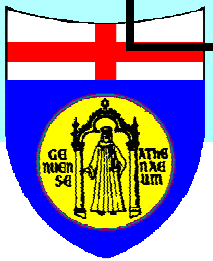
- Results match proven tools
- Example: solid temperature plot for MCFC (Molten Carbonate Fuel Cell)



Applications: simulation run duration

LIBPF slower than special-purpose tools

Test case	Reference tool (benchmark)	Benchmark	LIBPF
		Timing, s	Timing, s
Simple distillation column	Commercial process simulator X	1	10
Planar Fuel Cell	Special purpose 2-D finite differences code	2	60



Applications: modelling project duration

modelling of hybrid / complex unit operations

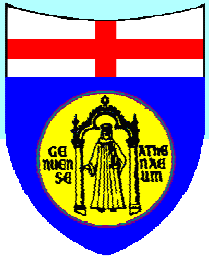
- conventional approach:

  3 man-months

- new approach with model reuse:

  1 man-month

(estimates)



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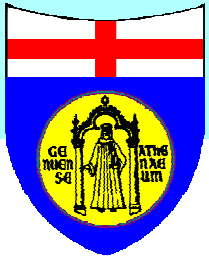
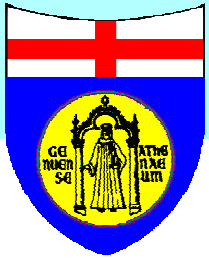


Conclusions

- **C++** can be used for process simulation using **LIBPF** library
- **Run-time** is slower than with conventional approaches ...
- ... but **project duration** is shorter for hybrid unit operations modelling



Visit libpf.com

- Get C++ header files with the **classes hierarchy**
- Get and run **demos**
- **Request** the LIBPF library by mail